

Product Technical Bulletin

R40603

UP500

Suggested Use(s) Folding Carton, Uncoated paper stock

Equipment Application Non-contact extrusion

Typical Properties

Viscosity	300-350 cps
Wt Solids (%)	48-52
pH	4.0-6.0
Bulk Density	8.7-9.1 lbs/gal
Appearance	white, colored or UV fluorescing liquid
Shelf Life	6 months from date of sale

Characteristics

Specially formulated for use with high speed, non-contact extrusion systems.
Provides very clean machining.
Excellent penetration and adhesion to a variety of paper stocks.
Meets compositional requirements of 21CFR175.105 for adhesives intended for incidental food contact applications.

Storage and Handling

Agitate thoroughly before use.
Do not store directly on concrete floor.
Storage temperature 60-90F
Keep containers covered to prevent skinning and contamination.
Protect from freezing.
Clean dried film with water/acetone mixture.
Clean wet film with warm water.
Do not mix with other adhesives.

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